

Amendments to the Claims:

Claims 1-18 (canceled).

19. (original) A rivet comprising:  
a shank having a head at one end thereof; and  
wherein said shank and said head substantially comprise a grain structure having a grain size less than about 5 microns.

20. (original) A rivet according to Claim 19 wherein said shank and said head comprise a material selected from the group consisting of aluminum, an aluminum alloy, titanium, and a titanium alloy.

21. (original) A rivet according to Claim 19 wherein the end of said shank opposite said head is adapted to be upset to form a second head.

Claims 22-29 (canceled).